



TECHNICAL SPECIFICATIONS

- **Color:** Black (low gloss)
- **Dry Film Thickness:** 10 to 20 mils per coat
- **Wet Film Thickness:** 12 to 24 mils
- **Theoretical Coverage per Gallon:** 1107 ft²/gallon at 1.0 mil dry.
- **Practical Coverage:** 92 ft²/gallon at 12.0 mil DFT.
- **Application Equipment:** Product may be applied by bristle brush, or recommended spray application equipment.
- **Thinning:** Thinning is not required for most applications, however HD50 may be thinned with Acetone (exempt solvent) at up to 1 pint/gal.
- **Surface Temperature for Application:** Minimum: 50°F. Maximum: 140°F.
- **Dry Time:** To touch - 12 hours @ 75°F.
To recoat - 24 hours, minimum @ 75°F.
- **Shelf Life:** Two years from date stamped on can.



SCAQMD Compliant

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HD-50 Corrosion Prevention Coating

Christy's HD 50 is a tough, durable bituminous-based coating that will provide long lasting corrosion protection of above or below ground iron, steel pipe, tanks, flanges, bolts and other bare metal structures with single-coat application. The self-priming coating can be applied directly to new and reconditioned pipe. When applied over light rust, it will stop further deterioration. HD-50 is designed for quick, one-coat application in the field during repair and maintenance projects.

- Corrosion protection of iron and steel structures, pipelines and tanks.
- Works well for nuts, bolts, cutbacks and irregular surfaces.
- Offers easy and effective one-coat application in the field.
- Meets typical specified requirements of an architectural coating or an industrial maintenance coating. It is SCAQMD Low-VOC compliant.
- Offers excellent exterior durability and adhesion over most metal, wood and concrete surfaces.

Surface preparation: No primer required. Prepare surface in a manner suitable for the end service intended. For use over surfaces that have been prepared in accordance with SSPC-SP2 Hand Tool Clean specification.

Non-Immersion: SSPC SP6 commercial blast.

Immersion: SSPC SP10 near white blast clean.

Concrete: Surfaces to be coated shall be clean. Laitence, efflorescence and other loosely adherent materials must be removed as well as grease, oil and other contaminants.

Abrasive blasting of the concrete surfaces is preferred over acid etching.

Can Size	Item Number	Quantity per Case
Gallon (128 oz.)	HD50	4