



# Christy's<sup>TM</sup>

## SOLVENTS PRODUCT GUIDE

- Plastic Pipe Cements, Primers and Cleaners
- Specialty Cements and Adhesives
- Professional Applicators and Supplies



# Solvent Cements for Every Professional Need

It's no wonder that Christy's™ solvent cements are the market leader for all plastic pipe applications.

For over 40 years, professional contractors have relied on Christy's Red Hot Blue Glue® to make strong and permanent joints for PVC pressure and drainage lines. They love the fast performance that comes from the industry's most aggressive chemical formulation, exclusive only to Christy's. And because Red Hot Blue Glue is



the original product made for use in wet conditions, they're guaranteed a life-long bond even in tough job site environments.

Over the years, Christy's line of solvent cement products has expanded to include a solution for every need and application providing the distributor and contractor "one stop shopping" in a single proven brand.

Christy's solvent cement and primers are manufactured in the company's dedicated facility using state-of-the-art equipment and sophisticated process controls. The company's on-site testing laboratories maintain stringent quality standards using multiple test procedures. These ensure the absolute consistency and performance required to meet ASTM and NSF standards noted for each product.



*The Company's Flagship Product, Red Hot Blue Glue, was introduced in 1978. Now Christy's offers a complete range of plastic pipe cements, primers and cleaner.*



## TYPICAL INITIAL SET TIMES FOR CHRISTY'S™ SOLVENT CEMENTS

Temperature Range	Pipe Sizes ½" to 1¼"	Pipe Sizes 1½" to 3"	Pipe Sizes 3½" to 8"	Pipe Sizes 10" to 15"	Pipe Sizes 15"+
60° - 100°F	2-3 Minutes	5 Minutes	30 Minutes	2 Hours	4 Hours
40° - 60°F	5 Minutes	10 Minutes	2 Hours	8 Hours	16 Hours
0° - 40°F	10 Minutes	15 Minutes	12 Hours	24 Hours	48 Hours

Initial set time is the typical required time before it is advisable to carefully handle joint. In wet or humid conditions, additional set time may be required of up to 50% of amount listed. Use as general guidelines only.

## TYPICAL JOINT CURE SCHEDULE FOR CHRISTY'S™ SOLVENT CEMENTS

Relative Humidity 60% or Less*	Cure Time Pipe Sizes ½" to 1¼"		Cure Time Pipe Sizes 1½" to 2"		Cure Time Pipe Sizes 2½" to 8"		Cure Time Pipe Sizes 10" to 15"		Cure Time Pipe Sizes 15"+
Temperature Range During Assembly and Cure Periods	Up to 180 PSI	Above 180 to 370 PSI	Up to 180 PSI	Above 180 to 315 PSI	Up to 180 PSI	Above 180 to 315 PSI	Up to 100 PSI	Above 100 PSI	Up to 100 PSI
60° - 100°F	15 Minutes	6 Hours	30 Minutes	12 Hours	1.5 Hours	24 Hours	24 Hours	48 Hours	72 Hours
40° - 60°F	20 Minutes	12 Hours	45 Minutes	24 Hours	4 Hours	48 Hours	48 Hours	4 Days	6 Days
0° - 40°F	30 Minutes	48 Hours	1 Hour	96 Hours	72 Hours	8 Days	8 Days	16 Days	14 Days

\* In damp or humid weather or cold temperatures, allow 50% more cure time. These figures are estimates based on our laboratory tests. Due to the many variables in the field, use as a general guide only.

## TYPICAL NUMBER OF JOINTS PER QUART OF CHRISTY'S SOLVENT CEMENTS

Pipe Diameter	½"	¾"	1"	1½"	2"	3"	4"	6"	8"	10"	12"	15"	18"
Number of Joints	300	200	125	90	60	40	30	10	5	2-3	1-2	¾	½

## A Few Words About Our Low VOC Products

Christy's™ environmentally-responsible Low VOC (volatile organic compound) products are formulated to meet the requirements of California South Coast Air Quality Management District (SCAQMD Rule 1168).

### Christy's Low VOC solvents are:

**User Preferred.** Reduced fumes and odor make them easier to apply and use.

**Compliant with Leading Industry Standards.** Each of our solvent and primer products meet the applicable ASTM standards listed in the product description. In addition, our products are qualified by national standard agencies for use in applications such as potable water, plumbing, pool/spa, irrigation, DWV/sewer and other categories as specified in the product description.

**Green Building Friendly / LEED Compliant.** For US Green Building Council LEED projects, low VOC solvent cements can earn credits toward green building certification for use of low emitting materials under the category of adhesives and sealants.





## Red Hot Blue Glue® | Original Formula

- Contractor Preferred... "The Original" Blue Glue that quickly bonds PVC pipe & fittings for fast pressurization and maximum productivity
- The industry's highest quality "Blue Glue" - Premium formulation designed to bond in wet, dry and humid conditions
- Industry's fastest acting solvent cement with the most active ingredients
- Can be used without a primer for non-pressure systems up to 6" and pressure systems below 4", if local codes permit
- For PVC pipe and fitting applications; potable water, pressure, non-pressure, conduit, drain, duct, DWV, sewer, and flexible PVC

<b>Body</b>	Medium
<b>Set Time</b>	Very Fast Set
<b>Color</b>	Blue
<b>Maximum Pipe Size (interference fit)</b>	6" PVC 4" Schedule 80
<b>Industry listings and performance specs</b>	ASTM D 2564 NSF / ANSI 14 NSF / ANSI 61



Available Sizes 1/4 Pint • 1/2 Pint • Pint • Quart • Gallon



## Red Hot Blue Glue® | Low VOC Formula

- Contractor Preferred... "The Original" Blue Glue that quickly bonds PVC pipe & fittings for fast pressurization and maximum productivity
- The industry's highest quality "Blue Glue" - Premium formulation designed to bond in wet, dry and humid conditions
- Industry's fastest acting solvent cement with the most active ingredients
- Can be used without a primer for non-pressure systems up to 6" and pressure systems below 4", if local codes permit
- For PVC pipe and fitting applications; potable water, pressure, non-pressure, conduit, drain, duct, DWV, sewer, and flexible PVC

<b>Body</b>	Medium
<b>Set Time</b>	Very Fast Set
<b>Color</b>	Blue
<b>Maximum Pipe Size (interference fit)</b>	6" PVC 4" Schedule 80
<b>Industry listings and performance specs</b>	ASTM D 2564 NSF / ANSI 14 NSF / ANSI 61



Available Sizes 1/4 Pint • 1/2 Pint • Pint • Quart • Gallon



## Red Hot Clear Glue® | Low VOC Formula

- Contractor Preferred... Quickly bonds PVC welding surface for fast pressurization and maximum productivity
- Clear formulation of Red Hot Blue Glue.
- Industry's fastest acting cement with the most active ingredients designed to bond in wet, dry and humid conditions
- Can be used without a primer for non-pressure systems up to 6" and pressure systems below 4", if local codes permit
- Clear formulation for clean joints in exposed installations
- For PVC pipe and fitting applications; potable water, pressure, non-pressure, conduit, drain, duct, DWV, sewer, and flexible PVC
- Ideal for fabrication when a clear finish is desired

<b>Body</b>	Medium
<b>Set Time</b>	Very Fast Set
<b>Color</b>	Clear
<b>Maximum Pipe Size (interference fit)</b>	6" PVC 4" Schedule 80
<b>Industry listings and performance specs</b>	ASTM D 2564 NSF / ANSI 14 NSF / ANSI 61



Available Sizes Pint • Quart • Gallon



## Wet or Dry Conditions | PVC Cement

- For installation or repair in wet or inclement weather conditions. WET or DRY is specially formulated to get the job done right!
- A Pro-Grade "Blue Glue" - Premium formulation designed to work in all jobsite conditions
- Extremely fast set and cure times enable maximum productivity
- Can be used without a primer for non-pressure systems up to 6" and pressure systems below 4", if local codes permit
- For PVC pipe and fitting applications; potable water, pressure, non-pressure, conduit, drain, duct, DWV, sewer, and flexible PVC

<b>Body</b>	Medium
<b>Set Time</b>	Extremely Fast Set
<b>Color</b>	Aqua Blue
<b>Maximum Pipe Size (interference fit)</b>	6" PVC, 4" Schedule 80
<b>Industry listings and performance specs</b>	ASTM D 2564 NSF / ANSI 14 NSF / ANSI 61



**Available Sizes** 1/4 Pint • 1/2 Pint • Pint • Quart • Gallon



## Clear Regular | PVC Cement

- Professional grade, high strength PVC cement specially formulated to bond small diameter pipe and fittings
- Clear formulation for clean joints in exposed installations
- For PVC pipe sizes thru 4" all schedules and classes. Not for schedule 80 applications
- For PVC pipe and fitting applications; potable water, pressure, non-pressure, conduit, drain, duct, DWV, irrigation and sewer

<b>Body</b>	Regular
<b>Set Time</b>	Fast
<b>Color</b>	Clear
<b>Maximum Pipe Size (interference fit)</b>	4" PVC All rigid PVC. NOT for Schedule 80
<b>Industry listings and performance specs</b>	ASTM D 2564 NSF / ANSI 14 NSF / ANSI 61



**Available Sizes** 1/4 Pint • 1/2 Pint • Pint • Quart • Gallon



## Clear Medium | PVC Cement

- Professional grade, high strength PVC cement specially formulated to join pipe and fitting surfaces and create a strong quick bond
- Medium body formulation delivers good gap filling capacity between pipe & fittings
- Clear formulation for clean joints in exposed installations
- For all classes and schedules of PVC pipe thru 6". For use on Schedule 80 thru 4"
- For PVC pipe and fitting applications; potable water, pressure, non-pressure, conduit, drain, duct, DWV, sewer, and flexible PVC

<b>Body</b>	Medium
<b>Set Time</b>	Fast
<b>Color</b>	Clear
<b>Maximum Pipe Size (interference fit)</b>	6" PVC 4" Schedule 80
<b>Industry listings and performance specs</b>	ASTM D 2564 NSF / ANSI 14 NSF / ANSI 61



**Available Sizes** 1/4 Pint • 1/2 Pint • Pint • Quart • Gallon



## Gray Medium | PVC Cement

- Professional grade, high strength PVC cement specially formulated to join pipe and fitting surfaces and create a strong quick bond
- Medium body formulation delivers good gap filling capacity between pipe & fittings
- Gray color provides visual indication cement has been applied
- For all classes and schedules of PVC pipe thru 6". For use on Schedule 80 thru 4"
- For PVC pipe and fitting applications; potable water, pressure, non-pressure, conduit, drain, duct, DWV and sewer

<b>Body</b>	Medium
<b>Set Time</b>	Fast
<b>Color</b>	Gray
<b>Maximum Pipe Size (interference fit)</b>	6" PVC 4" Schedule 80
<b>Industry listings and performance specs</b>	ASTM D 2564 NSF / ANSI 14 NSF / ANSI 61 CSA B137.3 CSA B181.2



Available Sizes 1/4 Pint • 1/2 Pint • Pint • Quart • Gallon



## Clear Heavy | PVC Cement

- Industrial grade, high strength PVC cement for large diameter applications or where more working time is required. Also recommended for hot weather applications
- Heavy body formulation delivers superior gap filling capacity between pipe & fittings
- Clear formulation for clean joints in exposed installations
- For pipe sizes with interference fit thru 12" all classes and schedules. For use on non-pressure applications thru 18"
- For PVC pipe and fitting applications; potable water, pressure, non-pressure, conduit, drain, duct, DWV and sewer

<b>Body</b>	Heavy
<b>Set Time</b>	Medium Set
<b>Color</b>	Clear
<b>Maximum Pipe Size (interference fit)</b>	12" all schedules and classes, 18" non-pressure applications
<b>Industry listings and performance specs</b>	ASTM D 2564 NSF / ANSI 14 NSF / ANSI 61



Available Sizes 1/4 Pint • 1/2 Pint • Pint • Quart • Gallon



## Gray Heavy | PVC Cement

- Industrial grade, high strength PVC cement for large diameter applications or where more working time is required. Also recommended for hot weather applications
- Heavy body formulation delivers superior gap filling capacity between pipe & fittings
- Gray color enables visual confirmation that cement has been applied
- For pipe sizes with interference fit thru 12" all classes and schedules. For use on non-pressure applications thru 18"
- For PVC pipe and fitting applications; potable water, pressure, non-pressure, conduit, drain, duct, DWV and sewer

<b>Body</b>	Heavy
<b>Set Time</b>	Medium Set
<b>Color</b>	Gray
<b>Maximum Pipe Size (interference fit)</b>	12" all schedules and classes, 18" non-pressure applications
<b>Industry listings and performance specs</b>	ASTM D 2564 NSF / ANSI 14 NSF / ANSI 61 CSA B137.3 CSA B181.2



Available Sizes 1/2 Pint • Pint • Quart • Gallon



## White Extra Heavy Body | PVC Cement

- Industrial grade, extra heavy body high strength PVC cement for large diameter applications where more working time is required
- Extra Heavy body formulation delivers superior gap filling capacity between pipe & fittings
- White formulation for clean joints in exposed installations
- For pipe sizes with interference fit thru 30" all classes and schedules
- Ideal for manufacturing of fabricated fittings
- For PVC pipe and fitting applications; potable water, pressure, non-pressure, conduit, drain, duct, DWV and sewer

<b>Body</b>	Extra Heavy
<b>Set Time</b>	Slow Set
<b>Color</b>	White
<b>Maximum Pipe Size (interference fit)</b>	30" PVC, all schedules and classes including Schedule 80
<b>Industry listings and performance specs</b>	ASTM D 2564 NSF / ANSI 14 NSF / ANSI 61



Available Sizes Pint • Quart • Gallon



## Gray Extra Heavy Body | PVC Cement

- Industrial grade, extra heavy body high strength PVC cement for large diameter applications where more working time is required
- Extra Heavy body formulation delivers superior gap filling capacity between pipe & fittings
- Gray color enables visual confirmation that cement has been applied
- For pipe sizes with interference fit thru 30" all classes and schedules
- For PVC pipe and fitting applications; potable water, pressure, non-pressure, conduit, drain, duct, DWV and sewer

<b>Body</b>	Extra Heavy
<b>Set Time</b>	Slow Set
<b>Color</b>	Gray
<b>Maximum Pipe Size (interference fit)</b>	30" PVC, all schedules and classes including Schedule 80
<b>Industry listings and performance specs</b>	ASTM D 2564 NSF / ANSI 14 NSF / ANSI 61 CSA B137.3 CSA B181.2



Available Sizes Quart • Gallon





## Flex Pro | PVC Cement

- High performance solvent specially formulated to work with unique challenges of flexible joints
- Will form flexible, high-strength water resistant joints in both flex-to-flex and rigid applications
- Uniquely resilient to vibrations common with spa and swimming pool installations
- For use on flexible risers and drop lines in irrigation
- For pool, spa, water gardening, bath, potable water, irrigation and other applications

<b>Body</b>	Medium
<b>Set Time</b>	Fast Set
<b>Color</b>	Clear
<b>Maximum Pipe Size (interference fit)</b>	6" PVC 4" Schedule 80
<b>Industry listings and performance specs</b>	ASTM D 2564 NSF / ANSI 14 NSF / ANSI 61



Available Sizes 1/4 Pint • 1/2 Pint • Pint • Quart • Gallon



## Red Hot Pool Pro | PVC Cement

- Designed for Pool & Spa Applications. High quality, low drip formula that fades to clear after exposure to UV for clean joints in exposed installations
- A thick, medium body cement. Grips pipe & fittings fast with fewer drips. Very fast set
- Initial blue color enables visual confirmation that cement has been applied
- For PVC pipe sizes thru 6" all schedules and classes. Schedule 80 thru 4"
- For PVC pipe and fitting applications; pool & spa, potable water, pressure, non-pressure, conduit, drain, duct, DWV and sewer

<b>Body</b>	Medium
<b>Set Time</b>	Very Fast Set
<b>Color</b>	Blue Fade to Clear
<b>Maximum Pipe Size (interference fit)</b>	6" PVC 4" Schedule 80
<b>Industry listings and performance specs</b>	ASTM D 2564 NSF / ANSI 14 NSF / ANSI 61



Available Sizes 1/4 Pint • 1/2 Pint • Pint • Quart • Gallon



## Turf Pro | PVC Cement

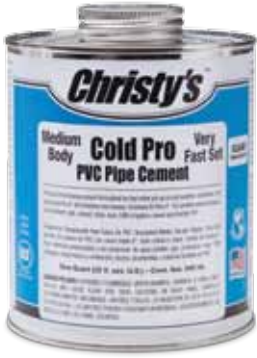
- Designed for Turf & Ag applications. High quality, low drip formula that fades to clear after exposure to UV for clean joints in exposed installations
- A thick, medium body cement. Grips pipe & fittings fast with fewer drips. Very fast set
- Initial blue color enables visual confirmation that cement has been applied
- For PVC pipe sizes thru 6" all schedules and classes. Schedule 80 thru 4"
- For PVC pipe and fitting applications; turf & irrigation, well casing, potable water, pressure, non-pressure, conduit, drain, duct, DWV and sewer

<b>Body</b>	Medium
<b>Set Time</b>	Very Fast Set
<b>Color</b>	Blue Fade to Clear
<b>Maximum Pipe Size (interference fit)</b>	6" PVC 4" Schedule 80
<b>Industry listings and performance specs</b>	ASTM D 2564 NSF / ANSI 14 NSF / ANSI 61



Available Sizes 1/4 Pint • 1/2 Pint • Pint • Quart • Gallon





## Cold Pro | PVC Cement

- High performance solvent cement specifically designed for cold weather conditions
- Premium, free flowing cement formulated for very fast initial set up in cold weather
- Thick formula that grips pipe allowing easy application in inclement weather
- Recommended application temperature -15°F to 110°F / -26°C to 43°C
- For PVC pipe and fitting applications; potable water, pressure, non-pressure, conduit, drain, duct, DWV and sewer

<b>Body</b>	Medium
<b>Set Time</b>	Very Fast Set
<b>Color</b>	Clear
<b>Maximum Pipe Size (interference fit)</b>	6" PVC 4" Schedule 80
<b>Industry listings and performance specs</b>	ASTM D 2564 NSF / ANSI 14 NSF / ANSI 61



Available Sizes Pint • Quart • Gallon



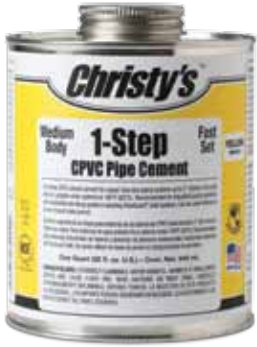
## Multi-Purpose | Plastic Pipe Cement

- All purpose fast setting cement that can be used on PVC, CPVC, ABS & Styrene in multiple applications
- Clear formulation for clean joints in exposed installations
- For 6" PVC, CPVC, ABS all classes and schedules. 4" Schedule 80
- For use on low pressure applications: sprinklers, plumbing, conduit
- Do not use primer on ABS or styrene side of the joint
- Meets ASTM D-2564, D-2235, F-493

<b>Body</b>	Medium
<b>Set Time</b>	Fast Set
<b>Color</b>	Clear
<b>Maximum Pipe Size (interference fit)</b>	6" PVC, CPVC, ABS all classes and schedules. 4" Schedule 80



Available Sizes 1/4 Pint • 1/2 Pint • Pint • Quart • Gallon



## Yellow 1-Step | CPVC Cement

- Premium, one step CPVC solvent cement for residential and commercial hot and cold water systems including FlowGuard® Gold systems
- High performance fast set cement that delivers a strong permanent bond. Formulated for use without a primer if local codes permit
- Designed for copper tube size (CTS) CPVC hot and cold potable water pipe and fittings up to 2" (63mm)
- All-weather use. Recommended application temperature 0°F to 115°F/-17°C to 46°C
- FlowGuard Gold® is a registered trademark of The Lubrizol Corporation

<b>Body</b>	Medium
<b>Set Time</b>	Fast Set
<b>Color</b>	Yellow
<b>Maximum Pipe Size (interference fit)</b>	CPVC pipe sizes thru 2" (63mm)
<b>Industry listings and performance specs</b>	ASTM D-2846 F 493 CSA B137.6 NSF / ANSI 14 NSF / ANSI 61



Available Sizes 1/4 Pint • 1/2 Pint • Pint • Quart • Gallon



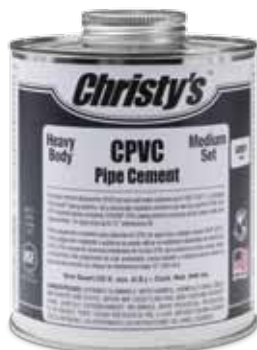
## Orange Heavy Body | CPVC Cement

- Premium cement designed for CPVC hot and cold water systems up to 180°F (82°C), including FlowGuard® piping systems
- Industrial grade, chemically resistant cement also used for CPVC and PVC industrial piping, including CORZAN® CPVC piping systems carrying acids, bases, salts and hypochlorite's
- For pipe sizes through 12" (315mm) interference fit
- Recommended application temperature 40°F to 110°F/4°C to 43°C
- FlowGuard® and Corzan® are registered trademarks of The Lubrizol Corporation

<b>Body</b>	Heavy
<b>Set Time</b>	Medium Set
<b>Color</b>	Orange
<b>Maximum Pipe Size (interference fit)</b>	For pipe sizes with interference fit thru 12" (315mm)
<b>Industry listings and performance specs</b>	ASTM D-2846 F 493 NSF / ANSI 14 NSF / ANSI 61



Available Sizes 1/2 Pint • Pint • Quart • Gallon



## Gray Heavy Body | CPVC Cement

- Premium cement designed for CPVC hot and cold water systems up to 180°F (82°C), including FlowGuard® piping systems
- Industrial grade, chemically resistant cement also used for CPVC and PVC industrial piping, including CORZAN® CPVC piping systems carrying acids, bases, salts and hypochlorite's
- For pipe sizes through 12" (315mm) interference fit
- Recommended application temperature 40°F to 110°F/4°C to 43°C
- FlowGuard® and Corzan® are registered trademarks of The Lubrizol Corporation

<b>Body</b>	Heavy
<b>Set Time</b>	Medium Set
<b>Color</b>	Gray
<b>Maximum Pipe Size (interference fit)</b>	For pipe sizes with interference fit thru 12" (315mm)
<b>Industry listings and performance specs</b>	ASTM D-2846 F 493 NSF / ANSI 14 NSF / ANSI 61



Available Sizes 1/2 Pint • Pint • Quart • Gallon



## Black ABS | ABS Cement

- Professional grade, high strength ABS cement for use thru 8" diameter interference fit applications
- For all non-pressure and low pressure ABS applications including conduit, DWV, foam core & sewer
- Premium, fast setting formulation for maximum productivity
- Do not use primer on ABS pipe or fittings

<b>Body</b>	Medium
<b>Set Time</b>	Fast Set
<b>Color</b>	Black
<b>Maximum Pipe Size (interference fit)</b>	For ABS thru 8", all schedules and classes
<b>Industry listings and performance specs</b>	ASTM D-2235 NSF / ANSI 14



Available Sizes 1/4 Pint • 1/2 Pint • Pint • Quart • Gallon



## Red Hot Purple Primer

- Industrial grade, ultra aggressive, fast acting primer for use on PVC and CPVC pipe and fittings. Also recommended for large diameter, Schedule 80 and cold weather applications
- Premium formulation quickly softens and prepares bonding surfaces for solvent cement application
- Purple color enables visual confirmation that primer has been applied
- Use with Christy's Red Hot Blue Glue for Red Hot performance
- Not for use on ABS pipe and fittings

<b>Color</b>	Purple
<b>Maximum Pipe Size (interference fit)</b>	No maximum all PVC/CPVC
<b>Industry listings and performance specs</b>	ASTM F-656 NSF / ANSI 14 NSF / ANSI 61



Available Sizes 1/4 Pint • 1/2 Pint • Pint • Quart • Gallon



## Purple Primer

- Professional grade, aggressive primer for use on PVC and CPVC pipe and fittings
- Aggressive formulation softens pipe & fittings prior to application of solvent cement
- Purple color enables visual confirmation that primer has been applied
- For use with any Christy's Solvent Cement, excluding ABS
- Not for use on ABS pipe and fittings

<b>Color</b>	Purple
<b>Maximum Pipe Size (interference fit)</b>	No maximum all PVC/CPVC
<b>Industry listings and performance specs</b>	ASTM F-656 NSF / ANSI 14 NSF / ANSI 61



Available Sizes 1/4 Pint • 1/2 Pint • Pint • Quart • Gallon





## MP Purple Primer

- Multi-purpose, general use, purple primer for use on PVC and CPVC pipe and fittings
- High quality formulation softens pipe & fittings prior to application of solvent cement
- Purple color enables visual confirmation that primer has been applied
- For use with any Christy's Solvent Cement, excluding ABS
- Not for use on ABS pipe and fittings

<b>Color</b>	Purple
<b>Maximum Pipe Size</b>	No maximum All PVC/CPVC
<b>Industry listings and performance specs</b>	ASTM F-656 NSF/ANSI 14 NSF/ANSI 61



Available Sizes 1/4 Pint • 1/2 Pint • Pint • Quart • Gallon



## Red Hot Clear Primer

- Industrial grade, ultra aggressive, fast acting primer for use on PVC and CPVC pipe and fittings. Also recommended for large diameter, Schedule 80 and cold weather applications
- Premium formulation quickly softens and prepares bonding surfaces for solvent cement application
- Use with Christy's Red Hot Clear Glue for Red Hot performance
- Clear formulation for clean joints in exposed installations
- Not for use on ABS pipe and fittings
- Ideal for fabrication applications

<b>Color</b>	Clear
<b>Maximum Pipe Size (interference fit)</b>	No maximum All PVC/CPVC
<b>Industry listings and performance specs</b>	ASTM F-656 NSF/ANSI 14 NSF/ANSI 61



Available Sizes 1/4 Pint • 1/2 Pint • Pint • Quart • Gallon



## Clear Primer

- Professional grade, aggressive primer for use on PVC and CPVC pipe and fittings
- Aggressive formulation softens pipe & fittings prior to application of solvent cement
- Clear formulation for clean joints in exposed installations
- For use with all Christy's Solvent Cements, excluding ABS
- Not for use on ABS pipe and fittings

<b>Color</b>	Clear
<b>Maximum Pipe Size</b>	No maximum All PVC/CPVC
<b>Industry listings and performance specs</b>	ASTM F-656 NSF/ANSI 14 NSF/ANSI 61



Available Sizes 1/4 Pint • 1/2 Pint • Pint • Quart • Gallon



## MP Clear Primer

- Multi-Purpose, general use, clear primer for use on PVC and CPVC pipe and fittings
- High quality formulation softens pipe & fittings prior to application of solvent cement
- Clear formulation for clean joints in exposed installations
- For use with any Christy's Solvent Cement, excluding ABS
- Not for use on ABS pipe and fittings

<b>Color</b>	Clear
<b>Maximum Pipe Size</b>	No maximum All PVC/CPVC
<b>Industry listings and performance specs</b>	ASTM F-656 NSF / ANSI 14 NSF / ANSI 61



Available Sizes 1/4 Pint • 1/2 Pint • Pint • Quart • Gallon



## Prime-it! Contact Adhesive

- Synthetic contact adhesive, ideally suited to help bond pipewrap tape to pipe
- Can be used in many applications where a contact adhesive is required
- Ideal for mechanically bonding drain pipe joints

<b>Color</b>	Beige
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Available Sizes Pint • Quart



## Cleaner

- Professional grade cleaner for PVC, CPVC, ABS & Styrene pipe and fittings. Use before primer and appropriate cement
- Removes surface dirt, grease and grime on plastic and metal pipes and surfaces
- Clear formulation for clean joints in exposed installations
- Can be used to clean brushes and daubers
- Can be used prior to application of Christy's Primers and Solvent Cements

<b>Color</b>	Clear
<b>Maximum Pipe Size</b>	No maximum All PVC/CPVC/ABS/Styrene



Available Sizes 1/4 Pint • 1/2 Pint • Pint • Quart • Gallon



## Red Hot White Vinyl Adhesive

- Vinyl Adhesive specially formulated for use on Vinyl/PVC fence, deck, windows, doors, siding or furniture
- Used on flat plates, potting compounds and as fillet stripping
- High strength, superior adhesion with long-term UV stabilization
- Formulated to retain and maintain color integrity
- High viscosity for optimum gap filling between bonding surfaces

**Body** Heavy

**Color** White



**Available Sizes** 1.5 oz. tube • 8 oz. tube • 10.3 oz. tube  
32 oz. can • Gallon can



## Handy Pack | Clear Regular Body PVC Cement & Purple Primer

- A convenient package ... just add PVC pipe and fittings to get a professional, fast installation
- Includes 1 can each of Christy's Clear Regular PVC Cement and Purple Primer, 8 oz
- Christy's Purple Primer is a professional grade, aggressive primer used to soften PVC and CPVC pipe and fitting surfaces
- Clear Regular PVC cement is a professional grade, high strength PVC cement specially formulated to bond small diameter pipe and fittings thru 4", excluding Schedule 80
- For PVC pipe and fitting applications; potable water, pressure, non-pressure, conduit, drain, duct, DWV and sewer, excluding Schedule 80

**Body** Regular (Cement)

**Set Time** Fast Set (Cement)

**Color** PVC Cement: Clear, Purple Primer

**Maximum Pipe Size (interference fit)** For PVC pipe sizes thru 4" all schedules and classes. Not for Schedule 80

**Industry listings and performance specs** Cement: ASTM D-2564  
Primer: ASTM F-656  
NSF / ANSI 14 NSF / ANSI 61



**Available Size** 1/2 Pint cans



## Handy Pack | Red Hot Blue Glue & Purple Primer

- A convenient package... just add PVC pipe and fittings to get a professional, fast installation
- Includes 1 can each of 'contractor preferred' Red Hot Blue Glue and Purple Primer, 8 oz
- Red Hot Blue Glue is "The Original" Blue Glue that quickly bonds PVC pipe & fittings for fast pressurization and maximum productivity
- Christy's Purple Primer is a professional grade, aggressive primer used to soften PVC and CPVC pipe and fitting surfaces
- For PVC pipe and fitting applications; potable water, pressure, non-pressure, conduit, drain, duct, DWV, sewer and flexible PVC

**Body** Medium (Cement)

**Set Time** Very Fast Set (Cement)

**Color** PVC Cement: Blue, Purple Primer

**Maximum Pipe Size (interference fit)** 6" PVC  
4" Schedule 80

**Industry listings and performance specs** Cement: ASTM D-2564  
Primer: ASTM F-656  
NSF / ANSI 14 NSF / ANSI 61



**Available Size** 1/2 Pint cans





## Handy Pack | Wet or Dry Conditions & Purple Primer

- A convenient package... just add PVC pipe and fittings to get a professional, fast installation
- Includes 1 can each of Wet or Dry Conditions PVC Cement and Purple Primer, 8 oz
- For installation or repair in wet or inclement weather conditions. WET or DRY is specially formulated to get the job done right!
- Christy's Purple Primer is a professional grade, aggressive primer used to soften PVC and CPVC pipe and fitting surfaces
- For PVC pipe and fitting applications; potable water, pressure, non-pressure, conduit, drain, duct, DWV, sewer and flexible PVC

<b>Body</b>	Medium (Cement)
<b>Set Time</b>	Extremely Fast Set (Cement)
<b>Color</b>	PVC Cement: Aqua, Purple Primer
<b>Maximum Pipe Size (interference fit)</b>	6" PVC 4" Schedule 80
<b>Industry listings and performance specs</b>	Cement: ASTM D-2564 Primer: ASTM F-656 NSF / ANSI 14 NSF / ANSI 61



Available Size 1/2 Pint cans

## Displays and Merchandisers

Christy's offers a selection of proven displays to increase inventory sell-through



Showroom display Red Hot Blue Glue



Showroom display Wet or Dry Conditions



Grab-and-Go display



Rack display

## Sealants



### ULTRA SEAL

Smooth, white, non-hardening, soft-set virgin PTFE paste for all threaded metal and plastic piping applications carrying water, air, steam, petroleum, gases and many chemicals. Contains an anti-galling compound for easy disassembly. Sealing capacity to 3,000 PSI gases and 10,000 PSI liquids. Grit-free. Meets Federal Spec TT-S-1732. NSF Listed. For use -50°F to 400°F / -45°C to 205°C.

### SUPER SEAL

Smooth, soft-set yellow, odor free, all purpose, non-seizing paste. For metal and PVC applications. Sealing capacity to 3,000 PSI gases and 6,000 PSI liquids. Grit-free. NSF Listed. For use -50°F to 400°F / -45°C to 205°C.

### MASTER SEAL

Industrial grade blue pipe thread compound for plastic and metal threads. Master Seal provides a smooth, very slow soft set and is ideal for prefabrication and assembly line work. Master Seal allows open time, and is a smooth grit-free paste. Sealing capacity to 3,000 PSI for gases and 6,000 PSI for liquids. For -50°F to 400°F / -45°C to 205°C. Biodegradable. NSF ANSI Standard 61-G.

### CHRISTY'S™ PRO-LUBE™ PIPE JOINT LUBRICANT

Christy's™ Pro-Lube™ is an all purpose pipe joint lubricant for joining gasketed pipe and fittings with rubber, synthetic rubber, or plastic gaskets. Water soluble and non-toxic. Packed in plastic tubs. For -45°F to 150°F / -23°C to 66°C

## Applicators



STANDARD DAUBERS

CAN-MATE ADJUSTABLE  
DAUBERS

BRUSH APPLICATOR

ROLLER APPLICATORS

SWAB APPLICATORS

EMPTY CANS

#### STANDARD DAUBERS

Threaded lid fits standard cans.  
RH.D16 Pint RH.D32 Quart

#### ROLLER APPLICATORS

Use RH.R32 with can RH.CP32  
Use RH.R128 with can RH.C1282

#### CAN-MATE® ADJUSTABLE DAUBERS

Both fit standard pint or quart cans.  
These daubers adjust for optimal  
solvent usage with a telescoping stem.  
Top plugs can when not in use.  
RH.PD75 ¾" Dauber  
RH.PD100 1" Dauber

#### SWAB APPLICATORS

RH.S32 Quart swab with screw lid - for use  
with 3"- 8" pipe. Use with can RH.C32  
  
RH.S128 Gallon swab with 2 7/8" lid - for  
use with 6" or larger pipe. Use with can  
RH.C1282

#### BRUSH APPLICATOR

Fits standard quart can. RH.B32

#### EMPTY CANS

RH.C16 Pint Can  
RH.C32 Quart Can  
RH.CP32 Quart Can, TT Opening  
RH.C1282 Gallon Can, 2 7/8" WM Screw Neck



**T. Christy Enterprises, Inc.**

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