



RED HOT VINYL™: 2-PART CONSTRUCTION ADHESIVES

Red Hot Vinyl 2-Part Construction Adhesives,™ two easy to use products that bond PVC to non-PVC materials. These adhesives both fill and minimize gaps around trim to ensure a lasting bond in all conditions.

Features

- 2-Part vinyl adhesive designed to bond interior and exterior cellular trim and moldings
- High viscosity, acrylic-based adhesive
- Can also be used to bond wood, metal, concrete, masonry, glass, rigid plastics and other materials to themselves or other surfaces
- 1:1 (volume) mixing ratio and 2 curing speeds
- Solvent free & low odor
- Weatherproof, UV protected
- Strong Bond

Fast Cure (505310)

- Works immediately out of the tube after mixing
- 5 minutes working time, 30 minutes fixture time: allow 24 hours to reach maximum strength
- Fills large gaps and holes
- Waterproof and UV protected
- Can be sanded and painted to match

Slow Cure (505309)

- Works immediately out of the tube after mixing
- 20 minutes working time, 60 minutes fixture time: allow 24 hours to reach maximum strength
- Fills large gaps and holes
- Waterproof and UV protected
- Can be sanded and painted to match

PRODUCT SPECIFICATIONS

Adhesive Uses:	Bonding PVC Trim, Decks, Windows, Siding and Railings to Non-PVC Material
Color	Part A (Adhesive): White Part B (Activator): Beige
Relative Set Time*	Fast Set
Brookfield Viscosity (cps)**	Part A (Adhesive): 750,000 cps Part B (Activator): 550,000 cps
Specific Gravity	1.28
Max VOC Emissions	<50 g/L per SCAQMD Rule 1168
Shelf Life	18 months

PRODUCT SPECIFICATIONS

Adhesive Uses:	Bonding PVC Trim, Decks, Windows, Siding and Railings to Non-PVC Material
Color	Part A: White Part B: Beige
Relative Set Time*	Slow Set
Brookfield Viscosity (cps)**	Part A (Adhesive): 750,000 cps Part B (Activator): 550,000 cps
Specific Gravity	1.28
Max VOC Emissions	<50 g/L per SCAQMD Rule 1168
Shelf Life	18 months

* Set and cure times are affected by ambient temperature. If working in cold environments keep product in warm place.

** Spindle #4 at 0.6rpm

Refer to Safety Data Sheet ("SDS") for safety precautions, first aid, storage, handling, transportation, and disposal information.

IPS Corporation
455 W. Victoria St.,
Compton, CA 90220
(800) 888-8312
www.tchristy.com
www.weldon.com